Authorised Distributors:-

ASH & ALAIN INDIA PVT LTD

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Rotary Pulse Indicator K3HB-R

Digital Rotary Pulse Meter Capable of 50 kHz **Measurements**

• Measures High-speed Pulses at 50 kHz. Provides high-speed pulse measurements up to 50 kHz of rotary encoder or ON/OFF pulse signals and can perform rotating measurement of high-speed rotating objects.

Note: No-voltage contacts of up to 30 Hz are supported.

 Six Measurement Operations Including Rotation (rpm)/ Circumferential Speed, Ratio, and Cumulative One Rotary Pulse Meter has 6 rotary pulse measurement functions to support a variety of pulse measurem ent applications. Select the best function for your application from the following: Rotation (rpm)/ circumferential speed/instantaneous flowrate (value proportional to frequency), absolute ratio, error ratio, error, flow rate ratio, and passing speed (value inversely proportional to frequency).

Refer to Safety Precautions for All Digital Panel Meters.

Model Number Structure

Model Number Legend

Base Units and Optional Boards can be ordered individually or as sets.

Base Units

K3HB-R 🗌

- 1. Input Sensor Code NB: NPN input/voltage pulse input **PB: PNP input**
- 5. Supply Voltage 100-240 VAC:100 to 240 VAC 24 VAC/VDC: 24 VAC/VDC

Optional Boards

Sensor Power Supply/Output Boards

K33- 🗌 2

Relay/Transistor Output Boards

K34- 🗌

Event Input Boards

K35- □ 4

Base Units with Optional Boards

K3HB-R	
	1 2 3 4 5

	~	5	-	5	
 	c			A	т

- 2. Sensor Power Supply/Output Type Code
 - None: None
 - CPA: Relay output (PASS: SPDT) + Sensor power supply (12 VDC±10%, 80 mA) (See note 1.)
 - Linear current output (0 to 20 or 4 to 20 mA DC) + Sensor power supply 11A: (12 VDC±10%, 80 mA) (See note 2.)
 - L2A: Linear voltage output (0 to 5, 1 to 5, or 0 to 10 VDC) + Sensor power supply (12 VDC±10%, 80 mA) (See note 2.)
 - Sensor power supply (12 VDC $\pm 10\%$, 80 mA) A:
 - FLK1A: Communications (RS-232C) + Sensor power supply
 - (12 VDC±10%, 80 mA) (See note 2.) FLK3A: Communications (RS-485) + Sensor power supply
 - (12 VDC±10%, 80 mA) (See note 2.)
- 3. Relay/Transistor Output Type Code

None: None

- C1: Relay contact (H/L: SPDT each)
- Relay contact (HH/H/LL/L: SPST-NO each) C2:
- Transistor (NPN open collector: HH/H/PASS/L/LL) T1:
- Transistor (PNP open collector: HH/H/PASS/L/LL) T2:
- BCD*: BCD output + transistor output (NPN open collector: HH/H/PASS/L/LL)
- DRT: DeviceNet (See note 2.)
- * A Special BCD Output Cable (sold separately) is required.
- 4. Event Input Type Code
 - None: None
 - 5 inputs (M3 terminal blocks), NPN open collector 1:
 - 2: 8 inputs (10-pin MIL connector), NPN open collector
 - 3: 5 inputs (M3 terminal blocks), PNP open collector 4:
 - 8 inputs (10-pin MIL connector), PNP open collector

Note: 1. CPA can be combined with relay outputs only.

2. Only one of the following can be used by each Digital Indicator: communications.

Accessories (Sold Separately)

K32-DICN: Special Cable (for event inputs with 8-pin connector) K32-BCD: Special BCD Output Cable

Rubber Packing

	Model	
K32-P1		

Note: Rubber packing is provided with the Controller.

RS-232C/RS-485 communications, BCD communications, or DeviceNet

Specifications

■ Ratings

Supply voltage		100 to 240 VAC, 24 VAC/VDC, DeviceNet power supply: 24 VDC		
Allowable power supply voltage range		85% to 110% of the rated power supply voltage, DeviceNet power supply: 11 to 25 VDC		
Power consum (See note 1.)	otion	100 to 240 VAC: 18 VA max. (max. load) 24 VAC/DC: 11 VA/7 W max. (max. load)		
Current consur	nption	DeviceNet power supply: 50 mA max. (24 VDC)		
Input		No-voltage contact, voltage pulse, open collector		
External power	supply	12 VDC ±10%, 80 mA (models with external power supply only)		
Event inputs (See note 2.)	Startup compen- sation timer input	NPN open collector or no-voltage contact signal ON residual voltage: 2 V max.		
	Hold input	ON current at 0 Ω: 4 mA max.		
	Reset input	Max. applied voltage: 30 VDC max. OFF leakage current: 0.1 mA max.		
	Bank input	Or Fleakage Current. U. Finiz max.		
Output ratings (depends on		250 VAC, 30 VDC, 5 A (resistive load) Mechanical life expectancy: 5,000,000 operations, Electrical life expectancy: 100,000 operations		
the model)	Transistor output	Maximum load voltage: 24 VDC, Maximum load current: 50 mA, Leakage current: 100 μA max.		
Linear output		Linear output 0 to 20 mA DC, 4 to 20 mA DC: Load: 500 Ω max, Resolution: Approx. 10,000, Output error: ±0.5% FS Linear output 0 to 5 VDC, 1 to 5 VDC, 0 to 10 VDC: Load: 5 kΩ max, Resolution: Approx. 10,000, Output error: ±0.5% FS (1 V or less: ±0.15 V; no output for 0 V or less)		
Display method		Negative LCD (backlit LED) display 7-segment digital display (Character height: PV: 14.2 mm (green/red); SV: 4.9 mm (green))		
Main functions		Scaling function, measurement operation selection, averaging, output hysteresis, output OFF delay, output test, teaching, display value selection, display color selection, key protection, bank selection, display refresh period, max- imum/minimum hold, reset		
Ambient operating temperature		−10 to 55°C (with no icing or condensation)		
Ambient operating humidity		25% to 85%		
Storage temper	ature	-25 to 65°C (with no icing or condensation)		
Altitude		2,000 m max.		
Accessories		Watertight packing, 2 fixtures, terminal cover, unit stickers, instruction manual. DeviceNet models also include a DeviceNet connector (Hirose HR31-5.08P-5SC(01)) and crimp terminals (Hirose HR31-SC-121) (See note 3.)		

Note: 1. DC power supply models require a control power supply capacity of approximately 1 A per Unit when power is turned ON. Particular attention is required when using two or more DC power supply models. The OMRON S8VS-series DC Power Supply Unit is recommended.

2. PNP input types are also available.

3. For K3HB-series DeviceNet models, use only the DeviceNet Connector included with the product. The crimp terminals provided are for Thin Cables.

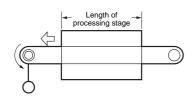
■ Characteristics

Display range -		-19,999 to 99,999	
		Functions F1, F6: ±0.006% rgd ±1 digit (for voltage pulse/open collector sensors) Functions F2 to F5: ±0.02% rgd ±1 digit (for voltage pulse/open collector sensors)	
· ,		Functions F1 to F6: 0.5 mHz to 50 kHz (for voltage pulse/open collector sensors)	
		, e , ,	
Input signals		Contact input (dry contact input) (30-Hz max. with ON/OFF pulse width of 15 ms min.) No contact voltage pulse (50-KHz max. with ON/OFF pulse width of 9 μs min.; ON voltage: 4.5 to 30 V; OFF voltage: –30 to 2 V; input impedance: 10 kΩ)	
		Open collector (50-KHz max. with ON/OFF pulse width of 9 µs min.)	
Connectable sensor	rs	ON residual voltage: 3 V max. OFF leakage current: 1.5 mA max. Load current: Must have a switching capacity of 20 mA or higher. Must be able to properly switch load currents of 5 mA or less.	
Comparative output time (transistor out		Functions F1 to F6: 100 ms max. (time until the comparative output is made when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)	
Linear output respo	onse time	Functions F1 to F6: 110 ms max. (time until the final analog output value is reached when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)	
Insulation resistance	e	20 MΩ min. (at 500 VDC)	
Dielectric strength		2,300 VAC for 1 min between external terminals and case	
Noise immunity		 100 to 240 VAC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 24 VAC/VDC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 	
Vibration resistance)	Frequency: 10 to 55 Hz; Acceleration: 50 m/s ² , 10 sweeps of 5 min each in X, Y, and Z directions	
Shock resistance		150 m/s ² (100 m/s ² for relay outputs) 3 times each in 3 axes, 6 directions	
Weight		Approx. 300 g (Base Unit only)	
Degree of	Front panel	Conforms to NEMA 4X for indoor use (equivalent to IP66)	
protection	Rear case	IP20	
	Terminals	IP00 + finger protection (VDE0106/100)	
Memory protection		EEPROM (non-volatile memory) Number of rewrites: 100,000	
Applicable standard	ls	UL61010C-1, CSA C22.2 No. 1010.1 (evaluated by UL) EN61010-1 (IEC61010-1): Pollution degree 2/Overvoltage category II EN61326: 1997, A1: 1998, A2: 2001	
EMC		EMI: EN61326 industrial applications Electromagnetic radiation interference CISPR 11 Group 1, Class A	
		Terminal interference voltage CISPR 11 Group 1, Class A	
		EMS: EN61326 industrial applications Electrostatic Discharge Immunity EN61000-4-2: 4 kV (contact), 8 kV (in air)	
		Radiated Electromagnetic Field Immunity EN61000-4-3: 10 V/m 1 kHz sine wave amplitude modulation (80 MHz to 1 GHz, 1.4 to 2 GHz)	
		Electrical Fast Transient/Burst Noise Immunity EN61000-4-4: 2 kV (power line), 1 kV (I/O signal line)	
		Surge Immunity EN61000-4-5: 1 kV with line (power line), 2 kV with ground (power line)	
		Conducted Disturbance Immunity EN61000-4-6: 3 V (0.15 to 80 MHz)	
		Power Frequency Magnetic Immunity EN61000-4-8: 30 A/m (50 Hz) continuous time	
		Voltage Dips and Interruptions Immunity EN61000-4-11: 0.5 cycle, 0°/180°, 100% (rated voltage)	

Functions (Operating Modes)

F1 to F6

Functions F1 to F6 provide rpm/circumferential speed and other calculation displays by measuring continuous pulses (frequencies). Example



Function name	Function No.
Rpm/circumferential speed	F
Absolute ratio	F2
Error ratio	F3
Rotational difference	FY
Flow rate ratio	F5
Passing time	F6

- F1: Displays rotation (rpm) or circumferential speed for one input.
- F2 to F5: Displays the calculation result for two rotation (rpm) speeds.
- F6: Displays the passing time calculated from the circumferential speed and the length of the processing stage for one input.

The basic principle used by the Digital Indicator to calculate the rotation speed (rpm) display is to count the ON/OFF time (T) for input sensor or other device inputs using the internal system clock, and then automatically calculate the frequency. This frequency (f) is multiplied by 60 and displayed as the rotation (rpm) speed.

Input sensor or other input pulse ON/OFF time (T) = Frequency (f) = $\frac{1}{T}$

- Rotation speed (rpm) = f × 60
- Circumferential speed = Roll circumference × Rotation speed (rpm)
- Passing time= Length of processing stage
- Circumferential speed

These calculations are automatically made internally and displayed whenever any input pulse is received.

Function		Opera	ation	Operation image (application)	
F1 Rpm/ circumfer- ential speed/	rotation (rpm) the input freq) or circumfere juency.	ut A and displays the ntial speed proportional to α fa: Input frequency (Hz)	Measuring roller winding speed Measuring motor s (for product testing	
İnstanta-	Calculation	Display unit	Prescale value (α)	.80	PASS
neous flowrate	Rotation	rpm	1/N		
nowrate	speed	rps	1/60 N		OK/NG
	Frequency	Hz	1/60		judgment
	(of input pulse)	kHz	1/60000		
	Circumfer-	mm/s	1000 πd/60 N		
	ential speed	cm/s	100 πd/60 N		
	speed	m/s	πd/60 N		
		m/min	πd/N		
		km/h	0.06 πd/N		
	Instanta-	<i>l</i> /min	Check the output		
	neous flowrate	<i>ᡌ</i> h	specifications of the input device and calculate the prescale value from the following equation: Display value D = $fa \times 60$ $\times \alpha$		
	N = Pulses p πd = Circumf		per rotation (m)		
F2 Absolute ratio		atio as a perce	input A $(\frac{B}{A})$ by 100 and entage (%).	Measuring the speed ratio between two rollers	

Function	Operation	Operation image (application)
F3 Error ratio	Multiplies the error between input A and input B $(\frac{B}{A}-1)$ by 100 and displays the ratio as a percentage (%). Display unit: %	Measuring the line speed error ratio between two conveyors
F4 Rotational difference	Displays the difference between input A and input B (B – A) as the rotation (rpm) speed error or circumferential speed error. (Display unit: rpm, rps, rph, Hz, kHz, mm/s, m/s m/min, km/h I/min, I/h, etc.	Measuring the rotation (rpm)/circumferential speed error (absolute error) between two conveyors
F5 Flow rate ratio	Displays the flow rate ratio of B from inputs A and B $\left(\frac{B}{A+B}\right)$ as a ratio (%). Display unit: %	Monitoring liquid mixture flow rate ratio
F6 Passing time	The passing time for the desired distance is displayed by measuring the frequency of input A. Passing time (s) = $1/fa \times \alpha$ fa: Input frequency (Hz) Set the prescale value for the desired display unit using the following table for reference. Calculation Display unit Prescale value (α) Passing time s $L/(\pi d/N)$ N = Pulses per rotation πd = Circumferential length per rotation (m) L = Length of process (m) (Display unit: Seconds (s), minutes (min), hours/minutes/seconds (h.min.s), minutes/seconds/tenths of seconds (min.s.1/10s), etc.	Displaying the passing time for a conveyor line

■ What Is Prescaling?

To make calculations using the input pulse to display rotation (rpm) or circumferential speed, the number of pulses per rotation or the length of the circumference must be multiplied by a certain coefficient. This coefficient is called the prescale value.

Rotation speed (rpm) = $f \times 60 \times a$

f: Input pulse frequency (No. of pulses per second) a: Prescale value

If there are 5 pulses per rotation, then

 $a = 1/5 (= 0.2 = 2 \times 10^{-1})$

and an accurate rotation speed (rpm) can be calculated.

The actual setting is X = 2.0000 (mantissa) and $Y = 10^{-1}$ (exponent).

■ What Is the Auto-zero Function?

(Set this function before using the Digital Indicator.)

If a function \mathcal{F} is set, the frequency can be force-set to zero if there is no input pulse for a set period. This period is called the autozero time. Set the auto-zero time to slightly longer than the longest input pulse interval. (The display will not easily return to zero if the auto-zero time is too long or left at the default setting.)

Time Unit Settings

Setting	Meaning
SERL	Prescale value menu setting
ñĽ n	Minute display
H.ññ.55	h.mm.ss display
ňň.55.d	mm.ss.d display (d = tenths of a second)

Note: Time unit can be set only when passing time (F6) is selected.

Input Type Setting

	NO: Voltage pulse high	NC: Voltage pulse low
No-contact or voltage pulse input	00	01
Contact	10	11

Note: Set to 12 or 11 when there is a large variation in the display. The largest measurement range is 30 Hz.

Common Specifications

■ Event Input Ratings

K3HB-R	S-TMR, HOLD, RESET, BANK1, BANK2, BANK4		
Contact	ON: 1 k Ω max., OFF: 100 k Ω min.		
No-contact	ON residual voltage: 2 V max.		
	OFF leakage current: 0.1 mA max.		
	Load current:	4 mA max.	
	Maximum applied voltage: 30 VDC max.		

■ Output Ratings

Contact Output

ltem	Resistive loads (250 VAC, cos∳=1; 30 VDC, L/R=0 ms)	Inductive loads (250 VAC, closed circuit, cos∳=0.4; 30 VDC, L/R=7 ms)
Rated load	5 A at 250 VAC 5 A at 30 VDC	1 A at 250 VAC 1 A at 30 VDC
Mechanical life expectancy	5,000,000 operations	
Electrical life expectancy	100,000 operations	

Transistor Outputs

Maximum load voltage	24 VDC
Maximum load current	50 mA
Leakage current	100 μA max.

Linear Output

Item	Outputs	0 to 20 mA	4 to 20 mA	0 to 5 V	1 to 5 V	0 to 10 V
Allowable load in	npedance	500 Ω max.		5 k Ω min.		
Resolution		Approx. 10,000)			
Output error		±0.5% FS		±0.5% FS (±0.15 V for 1 V or less and no output for		

Serial Communications Output

Item Type	RS-232C, RS-485
Communications method	Half duplex
Synchronization method	Start-stop synchronization (asynchronous)
Baud rate	9600/19200/38400 bps
Transmission code	ASCII
Data length	7 bits or 8 bits
Stop bit length	2 bits or 1 bit
Error detection	Vertical parity and FCS
Parity check	Odd, even

BCD Output I/O Ratings (Input Signal Logic: Negative)

I/O sig	gnal name		ltem	Rating
Inputs	REQUEST HOLD	Input signal		No-voltage contact input
	MAX	Input curren	t for no-voltage input	10 mA
	MIN RESET	Signal level	ON voltage	1.5 V max.
			OFF voltage	3 V min.
Outputs	DATA POLARITY	Maximum Ic	ad voltage	24 VDC
	over Data Valid	Maximum lo	10 mA	
	RUN	Leakage current		100 µA max.
	HH H	Maximum Ic	ad voltage	24 VDC
	PASS L	Maximum lo	ad current	50 mA
	LL	Leakage cu	100 µA max.	

Refer to the *K3HB Communications User's Manual* (Cat. No. N129) for details on serial and DeviceNet communications.

DeviceNet Communications

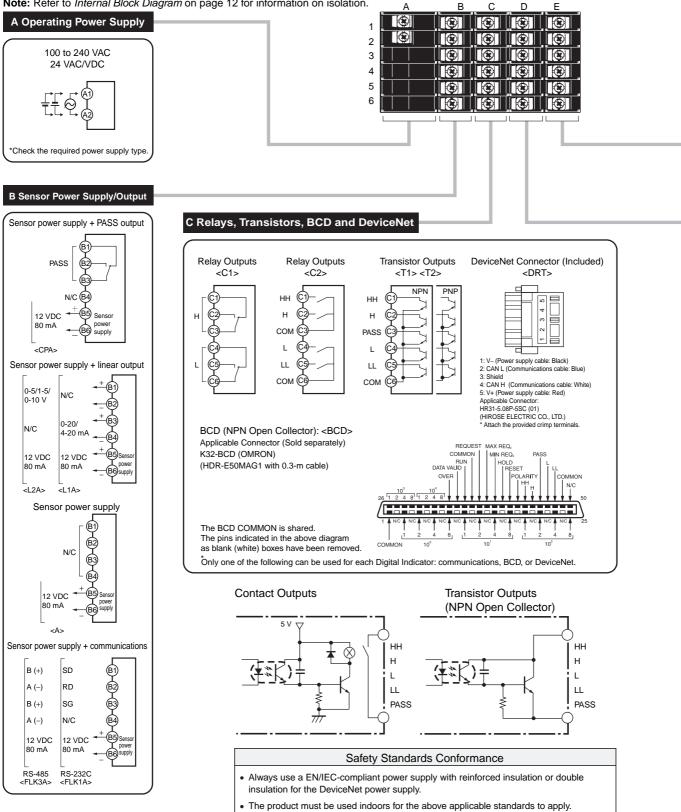
Commu	nications protocol	Conforms to Device	Net					
Supported	Remote I/O	Master-Slave connect	ction (polling, bit-strobe	, COS, cyclic)				
communications	communications	Conforms to Device	Net communications sta	andards.				
	I/O allocations	Allocate any I/O data	a using the Configurator	r.				
		Allocate any data, su	ich as DeviceNet-speci	fic parameters and var	iable area for Digital Indi	cators.		
		Input area: 2 blocks,	60 words max.					
		Output area: 1 block (The first word in the	, 29 words max. area is always allocate	ed for the Output Execu	ition Enabled Flags.)			
	Message	Explicit message cor	nmunications					
	communications		CompoWay/F communications commands can be executed (using explicit message communications)					
Connection meth	ods	Combination of multi-	drop and T-branch conne	ctions (for trunk and dro	p lines)			
Baud rate		DeviceNet: 500, 250,	or 125 Kbps (automatic f	ollow-up)				
Communications	media	Special 5-wire cable (2	Special 5-wire cable (2 signal lines, 2 power supply lines, 1 shield line)					
Communications distance		Baud rate	Network length (max.)	Drop line length (max.)	Total drop line length (max.)			
		500 Kbps	100 m max. (100 m max.)	6 m max.	39 m max.			
		250 Kbps	100 m max. (250 m max.)	6 m max.	78 m max.			
		125 Kbps	100 m max. (500 m max.)	6 m max.	156 m max.			
		The values in parentheses are for Thick Cable.						
Communications	power supply	24-VDC DeviceNet po	wer supply					
Allowable voltage	e fluctuation range	11 to 25-VDC Device	Net power supply					
Current consump	otion	50 mA max. (24 VDC)						
Maximum numbe	r of nodes	64 (DeviceNet Configu	urator is counted as one	node when connected.)				
Maximum numbe	r of slaves	63						
Error control che	cks	CRC errors						
DeviceNet power	supply	Supplied from Devicel	Net communications con	nector				

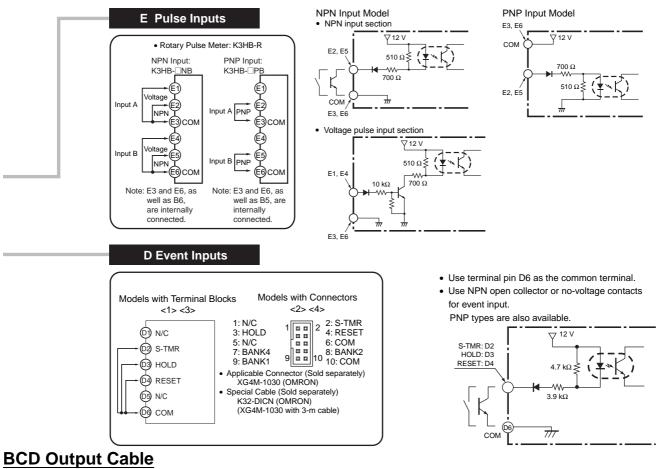
Connections

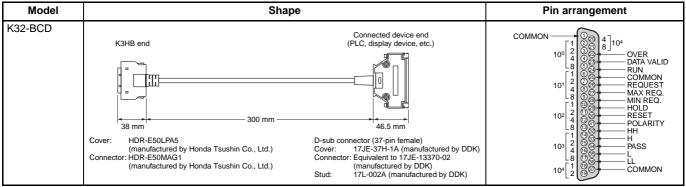
External Connection Diagrams

Terminal Arrangements

Note: Refer to Internal Block Diagram on page 12 for information on isolation.

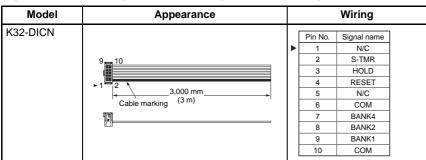






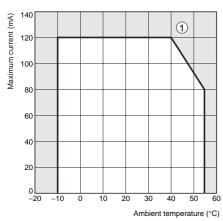
Note: The BCD Output Cable has a D-sub plug. Cover: 17JE-37H-1A (manufactured by DDK); Connector: equivalent to 17JE-23370-02 (D1) (manufactured by DDK)

Special Cable (for Event Inputs with 8-pin Connector)



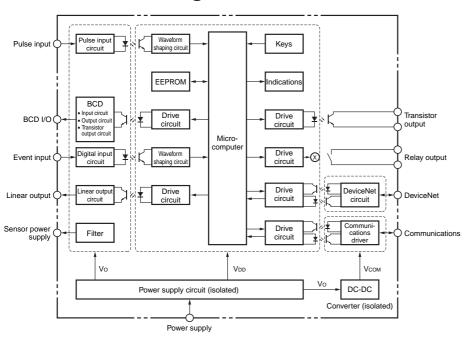
Derating Curve for Sensor Power Supply (Reference Values)

For 12V



Note: 1. The above values were obtained under test conditions with the standard mounting. The derating curve will vary with the mounting conditions, so be sure to adjust accordingly.

2. Internal components may be deteriorated or damaged. Do not use the Digital Indicator outside of the derating range (i.e., do not use it in the area labeled ①, above).

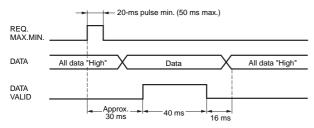


Internal Block Diagram

BCD Output Timing Chart

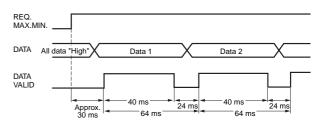
A REQUEST signal from a Programmable Controller or other external device is required to read BCD data.

Single Sampling Data Output



The data is set in approximately 30 ms from the rising edge of the REQUEST signal and the DATA VALID signal is output. When reading the data from a Programmable Controller, start reading the data when the DATA VALID signal turns ON. The DATA VALID signal will turn OFF 40 ms later, and the data will turn OFF 16 ms after that.

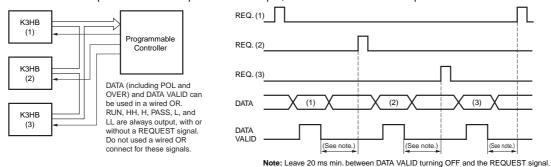
Continuous Data Output



Measurement data is output every 64 ms while the REQUEST signal remains ON.

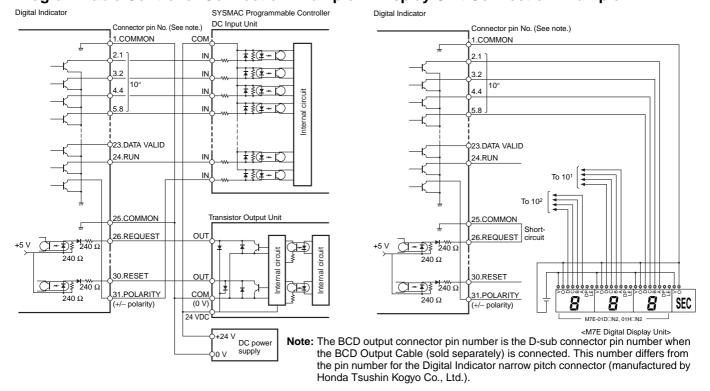
Note: If HOLD is executed when switching between data 1 and data 2, either data 1 or data 2 is output depending on the timing of the hold signal. The data will not go LOW.

• The K3HB BCD output model has an open collector output, so wired OR connection is possible



Programmable Controller Connection Example

Display Unit Connection Example

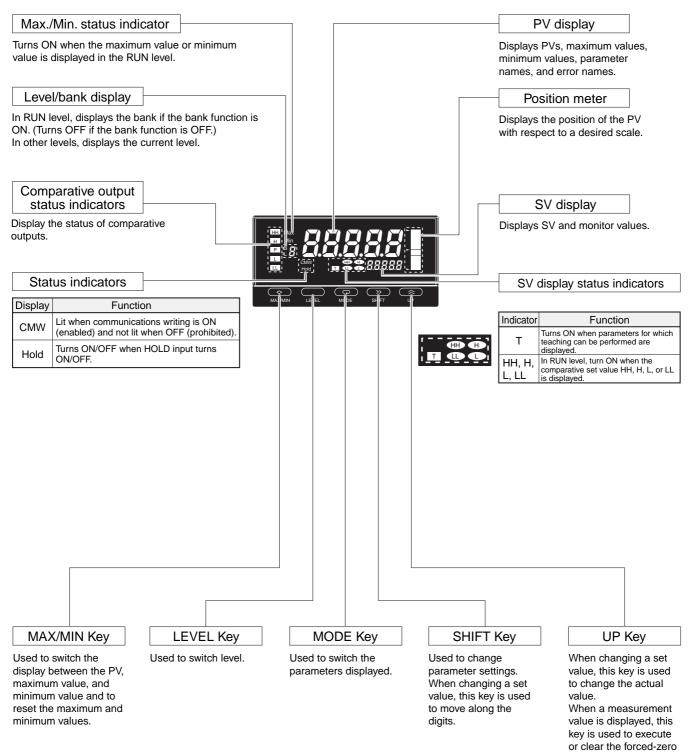


 Refer to the following User's Manual for application precautions and other information required when using the Digital Indicator:

 K3HB-R/P/C Digital Indicator User's Manual (Cat. No. N136)

 The manual can be downloaded from the following site in PDF format: OMRON Industrial Web http://www.fa.omron.co.jp

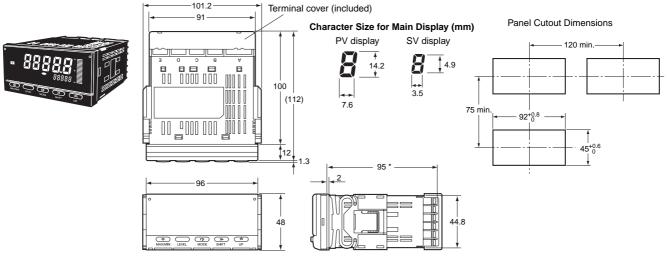
■ Component Names and Functions



function or to execute

teaching.

Dimensions



*DeviceNet models: 97 mm

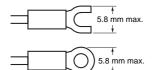
Terminal: M3, Terminal Cover: Accessory

Wiring Precautions

- For terminal blocks, use the crimp terminals suitable for M3 screws.
 Tighten the terminal screws to the recommended tightening torque of approx. 0.5 N·m.
- To prevent inductive noise, separate the wiring for signal lines from that for power lines.

Wiring

• Use the crimp terminals suitable for M3 screws shown below.



Unit Stickers (included)

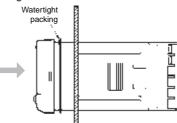
- No unit stickers are attached to the Digital Indicator.
- Select the appropriate units from the unit sticker sheets provided.

ĺ	V	4	ł	X	A	%	J	Ра	Ω
	s	/	′	Ν	m	W	°C	m³	k
	°F	Ç	J	m	iin	m	m	rp	m
	VA		m	V	mA		ŀ	lz	
	m/min			ОГ	nR	on			
	ουτ ουτ								

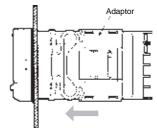
Note: For measurements for commercial purposes, be sure to use the unit required by any applicable laws or regulations.

Mounting Method

- 1. Insert the K3HB into the mounting cutout in the panel.
- 2. Insert watertight packing around the Unit to make the mounting watertight.



 Insert the adapter into the grooves on the left and right sides of the rear case and push until it reaches the panel and is fixed in place.



LCD Field of Vision

The K3HB is designed to have the best visibility at the angles shown in the following diagram.



Rubber Packing (Sold Separately)

K32-P1



If the rubber packing is lost or damaged, it can be ordered using the following model number: K32-P1.

(Depending on the operating environment, deterioration, contraction, or hardening of the rubber packing may occur and so, in order to ensure the level of waterproofing specified in NEMA4, periodic replacement is recommended.)

Note: Rubber packing is provided with the Controller.

Main Functions

Main Functions and Features

Measurement

Function

FUnE

The K3HB-R has the following six functions for receiving and displaying input pulses.

F1: Rotation (rpm)/circumferential speed

- F2: Absolute ratio
- F3: Error ratio
- F4: Rotational difference
- F5: Flow rate ratio
- F6: Passing time

The K3HB-P has the following six functions for receiving and displaying input pulses.

- F1: Passing speed
- F2: Cycle
- F3: Time difference
- F4: Time band
- F5: Measuring length
- F6: Interval

The K3HB-C has the following three functions for receiving and displaying input pulses.

- F1: Individual inputs
- F2: Phase differential inputs
- F3: Pulse counting input

Filters

Average Processing

*Ruū-Ł, Ruū-*n

こっ-と月, こっ-とら

Average processing of input signals with extreme changes or noise smooths out the display and makes control stable.

Input Types

Specify the types of sensor connected to input A and input B.

Input Compensation

Auto-zero Times RL.IR, RL.Ib

The frequency is forced to zero if there is no pulse input for a set period.

Key Operations

Teaching

The present measurement value can be used as a scaling value.

Key Protection

Key protection restricts level or parameter changes using the keys to prevent unintentional key operations and malfunctions.

Outputs

Comparative Output Pattern out - p

Standard, zone, and level comparative output patterns can be selected for comparative outputs.

Hysteresis

hys

Prevents comparative outputs from chattering when the measurement value fluctuates slightly near the set value.

Output Refresh Stop

Holds the output status when a comparative result output other than PASS turns ON.

o-stp

PASS Output Change pass

Comparative results other than PASS and error signals can be output from the PASS output terminal.

Output OFF Delay

Delays turning OFF comparatives for a set period. This can be used to provide sufficient time to read the comparative output ON status when the comparative result changes at short intervals.

s hot

out - n

of f - d

Shot Output

Turns ON the comparative output for a specific time.

Output Logic

Reverses the output logic of comparative results.

Startup Compensation Timer s - t m

Measurements can be stopped for a set time using an external input.

Output Test

test

Output operation can be checked without using actual input signals by using the keys to set a test measurement value.

Linear Outputs

A current or voltage proportional to the change in the measurement value can be output.

Standby Sequence

st dby

The comparison outputs can be kept OFF until the measurement value enters the PASS range.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

lset.c, lset.v, lset.h, lset.l

To convert millimeters into inches, multiply by 0.03 937. To convert grams into ounces, multiply by 0.03527.

In the interest of product improvement, specifications are subject to change without notice.



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Display

Display Value Selection disp

The display value can be set to the present value, the maximum value, or the minimum value.

Display Color Selection

The present value display color can be set to green or red. The color of the present value can also be switched according to the comparative output.

color

Display Refresh Period d.ref

When the input changes rapidly, t he display refresh period can be lengthened to control flickering and make the display easier to read.



The present measurement value can be displayed as a position in relation to the scaling width on a 20-gradation position meter.

ps.ax, ps.ay, ps.bx, ps.by

Prescale

The input signal can be converted and displayed as any value.

Comparative Set Value Display s v.ds p

Select whether or not to display the comparative value during operation.

Display auto-return r et

Automatically returns the display to RUN level when there are no key operations (e.g., max./min. switching, bank settings using keys).

Other

Max./Min. Hold

Holds the maximum and minimum measurement values.

Bank Selection

Switch between 8 comparative value banks using the keys on the front panel or external inputs. A set of set comparative values can be selected as a group.

copy

bnk- c

Bank Copy

Any bank settings can be copied to all banks.